

TOOL FEATURES

- High-load magazine for <u>JUMBO LIGNOLOC®</u> coils
- Equipped with sensors to avoid misfires
- Customizable couplings to mount on automation bridges & robots
- Cutter device for plastic sheet
- Electric actuation valve
- Firing speed of up to 5 nails per second

LIGNOLOC® WOODEN NAILS

- No wood glue necessary
- Much faster than wood plugs
- Made of German beech wood
- Resistant to decay due to resin infusion
- No corrosion and streaking on wood
- Ecologically sustainable



CONTACT & SERVICE

Our sales team is available at:

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DESCRIPTION

LIGNOLOC® is the first ever pneumatically driven wooden nail for future-oriented use in industrial production and ecological timber construction (among many other applications).

The revolutionary LIGNOLOC® wooden nails are made from indigenous beech wood and boast a maximum tensile strength similar to that of aluminium nails. Their mechanical properties allow the nails to be driven into solid structural timber* and wooden materials with the FASCO® LIGNOLOC® pneumatic nailing head, without predrilling, to form an inseparable bond with the timber.

 * for wood weighing 350 to 500 kg/m 3 and in compliance with edge distances specified in Eurocode 5



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APPLICATIONS

- Laminated wood construction & solid wood wall systems
- Solid wood applications
- · Decorative interior timber cladding
- Wooden furniture, sauna construction, reclaimed wood processing
- Floors: OSB & real wood floorboards
- Boat building, wooden coffins, fixing boards

HANDLING

- 1. Adjust magazine to nail length using the two handles on the tool
- 2. Position the first nail in the nose channel & align the top of the nails with the upper edge of the channel
- 3. Plug in the electrical cable
- 4. Connect air supply
- 5. Make sure the air line is equipped with a pneumatic lubricator

TOOL CHARACTERISTICS

Height	Width
420 mm	362 mm
16.54 inch	14.25 inch
Length	Weight
Length 513 mm	Weight 15 kg

Pressure

5 - 8 bar | 70 - 120 psi

Air consumption per shot

4.10 L. | 0.145 SCF Performance at 90 psi | 6.2 bar (0.62 MPa)

FASTENER DATA

	LIGNOLOC® wooden nails
Diameter	4,7 5,3 mm 0.185 0.209"
Length	45 50 65 75 90 mm 11⁄4 2 2 1⁄2 3 3 1⁄2"
Material	compressed beech wood
Color	natural
Capacity ¹	400
Collation Type	15° Plastic Sheet LIGNOLOC® Coil nails

¹ Upon request more nails per coil available.

NOISE VALUE

(EN 12549+A1 : 2008, EN ISO 4871 : 2009) $L_{WA,1s}: 98.38 \; dB \; (A) - K_{WA,1s} \; , \; 2.5 \\ L_{pA,1s}: 93.00 \; dB \; (A) - K_{pA,1s} \; , \; 2.5$

ACTUATION & LOADING

Actuation System:*
Remote Control
*see instruction manual

Loading: Coil

VARIATIONS

HEAD CN15W-PS60 LIGNOLOC®

FURTHER INFORMATION

Tensile strength:

 $\sim 250 \text{ N} / \text{mm}^2 \text{ absolute}$

Withdrawal values:

~ 7 N / mm² characteristic²

Shear values:

~ 527 - 663 N characteristic²

² acc. to VHT test report

Firing speed:3

Max. 5 shots per second at max. 14 m/min feed rate

³ Using a 50mm LIGNOLOC® coil.

